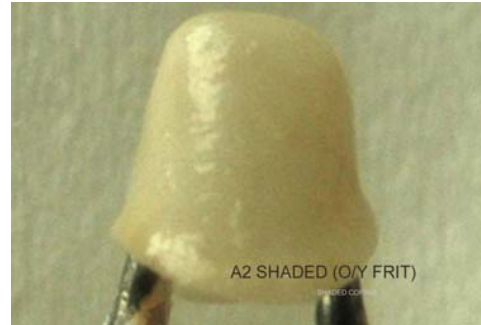


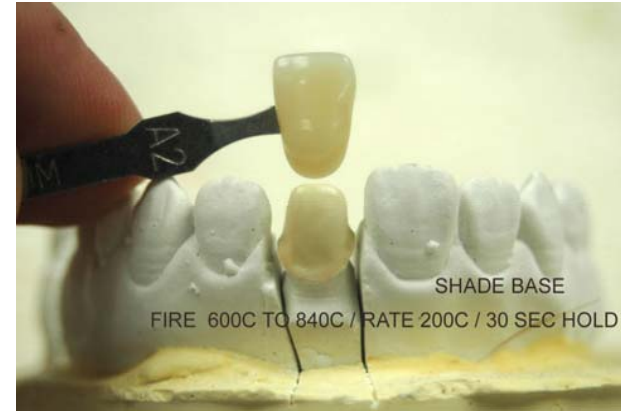
"M" Shader Step process



Air abrade the coping with Al_2O_3 oxide to create a surface texture for the shading material to adhere to.



Brush the shading material from the Smoky Orange reservoir On to the coping using dabbing Motion. Then vibrate the coping to flow the material. To remove any puddles, Dab with brush rather than stroke.



Set oven entry at 600°C /1112°F Heat rate 200° C 360°F (or as fast as your oven ramp up) to 840°C /1544°F / hold 30 seconds . **NO** vacuum necessary



Compare guide & tint if necessary with palette shades to Dial in shade. Most shades only need the base Smoky Orange tint. Darker shades ie: A3.5 or A4 I use a second coat



Performance Guaranteed



These shades fire from as low as 840°C/1562°F to 940°C/1724°F. ?'s Call Jim 214-440-7084 cell